

## Mint of the United States

AT PHILADELPHIA.

April 16<sup>th</sup>. 1880.

W<sup>l</sup>. A. Ladd<sup>son</sup> Lawden  
Superintendent.

Sir;

In response to the inquiry  
of the Director in his letter to you of 14<sup>th</sup> inst,  
relative to cost of manufacturing silver dollar  
blanks, per 100,000, ready for adjustment, I have  
the honor to give the following estimate, viz:-

Manufacturing Ingots to produce 100,000 blanks \$220.

Coiner's operations immediately prior to adjusting \$500.

Total \$720.

Very Respectfully

Your O<sup>b</sup>. Servt

Q. C. Bobbylee

Coiner

2 days of 8 hours to make 100,000 blks

1 day with costs

<u>Men</u>	2 Foremen @ 4 25	8.50
	7 melters .. 3 25	22.75
	14 helpers .. 3.	42.
	2 Swap grinders .. 2.	6.
		\$ 79.25

Fuel One ton coal 5.50 9.50  
Charcoal 4.

Blk Lead Pots	5.50
Lava & oil	3.
6 lbs Mills @ 50	\$ 97.25

Weart & tear 10% 9.72

Practically	106.97
Say about	110.

M + R. 2 days = \$ 220

<u>men</u>	Weigher	5.75
	2 Foremen	8.50
	Rollers	37.70
	Cutter	46.40
	Cleaning Work	24.50
	Annealing	39.
	Coal	20.
	Work	28.50
	Mills	13.
		223.35
	and 10% $\frac{22.34}{245.69}$	
	2 days $\frac{491.38}{500.00}$	

Corning Day \$ 500.

Coiner's Department.

Mint of the United States

At Philadelphia.

April 16, 1880

Hon. A. Loudon Snowden

Superintendent

Sir;

In response to the inquiry of the Director in his letter to you of 14th inst., relative to cost of manufacturing silver dollar blanks, per 100,000, ready for adjustment, I have the honor to give the following estimate, viz: -

Manufacturing Ingots to produce 100,000 blanks	\$220
Coiner's Operations immediately prior to adjusting	<u>\$500</u>
Total	\$720

Very Respectfully,

Your Obt. Servant

O.C. Bosbyshell

Coiner.

[Please see enclosed note for full table.]